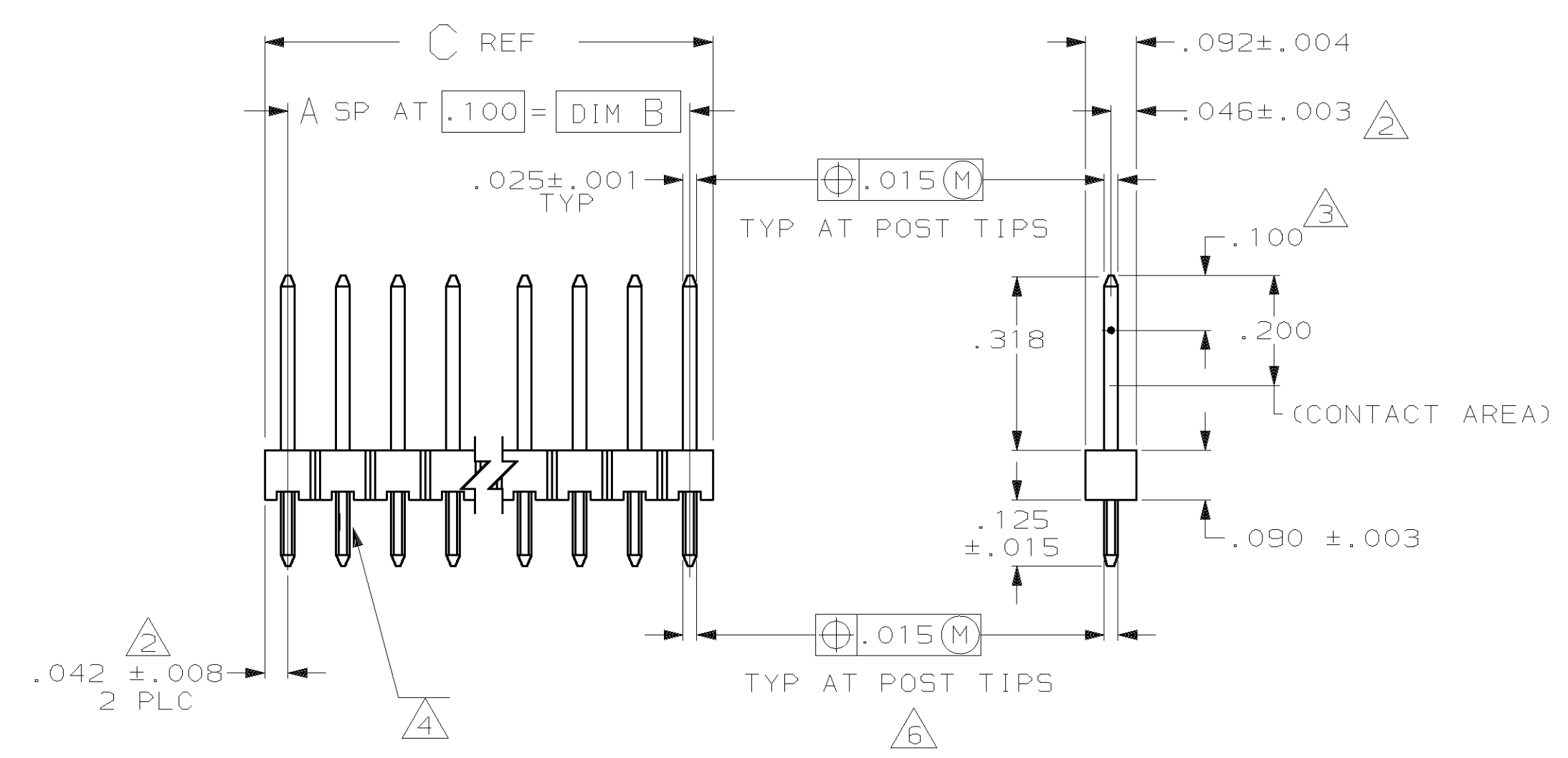


LOC		DIST		P		F		ZONE		LTR		REVISIONS			
AD	39											DESCRIPTION	DATE	APPD	
												L	REV PER 063C-0432-02	18OCT02	JG



- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- POINT OF MEASUREMENT FOR PLATING THICKNESS.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- PARTS INDICATED ARE PACKED IN SINGLE TUBES.
- Ø .020 M FOR KINKED TAILS.



RECOMMENDED HOLE LAYOUT

REMARKS	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
OBSOLETE-SUPERSEDED BY 104427-7	.884	.800	8	9	3-104427-0
OBSOLETE-SUPERSEDED BY 104427-6	.784	.700	7	8	2-104427-9
OBSOLETE-SUPERSEDED BY 104427-5	.684	.600	6	7	2-104427-8
	3.984	3.900	39	40	2-104427-7
	3.484	3.400	34	35	2-104427-6
	2.984	2.900	29	30	2-104427-5
	2.584	2.500	25	26	2-104427-4
	2.484	2.400	24	25	2-104427-3
	2.384	2.300	23	24	2-104427-2
	2.284	2.200	22	23	2-104427-1
	2.184	2.100	21	22	2-104427-0
	2.084	2.000	20	21	1-104427-9
	1.984	1.900	19	20	1-104427-8
	1.884	1.800	18	19	1-104427-7
	1.784	1.700	17	18	1-104427-6
	1.684	1.600	16	17	1-104427-5
	1.584	1.500	15	16	1-104427-4
	1.484	1.400	14	15	1-104427-3
	1.384	1.300	13	14	1-104427-2
	1.284	1.200	12	13	1-104427-1
	1.184	1.100	11	12	1-104427-0
	1.084	1.000	10	11	104427-9
	.984	.900	9	10	104427-8
	.884	.800	8	9	104427-7
	.784	.700	7	8	104427-6
	.684	.600	6	7	104427-5
	.584	.500	5	6	104427-4
	.484	.400	4	5	104427-3
	.384	.300	3	4	104427-2
	.284	.200	2	3	104427-1

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON : 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± -	DR 6-28-88 H MOLL CHK 66-28-88 R. FEIDT APPD 6-28-88 R. FEIDT PRODUCT SPEC -	AMP INCORPORATED Harrisburg, Pa. 17105 NAME HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERT, .025 S0 POSTS, WITH RETENTION FEATURE
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POSTS: PHOSPHOR BRONZE FINISH POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL	APPD 6-28-88 W. PARKER APPLICATION SPEC -	
	SIZE D 00779 SCALE 4:1	DRAWING NO 104427 SHEET 1 OF 1